Amendments to the Claims:

This listing of claims reflects all claim amendments and replaces all prior versions, and listings, of claims in the application. Material to be inserted is in **bold and underline**, and material to be deleted is in **strikeout** and/or in [[double brackets]] if the deletion would be difficult to see.

LISTING OF CLAIMS:

1. (Currently amended) An extrusion die having at least one flexible lip element for discharging extruded material from a gap, the flow cross section of which can be modified, wherein at least one flexible lip element can be moved relative to the other lip element by means of a plurality of jointly actuatable lever elements;

wherein a first end of each of the plurality of lever elements is mounted in a groove in an exit region of the flexible lip element, and a second end of each of the plurality of lever elements pivotably engages with a slide in a die body or a retaining element associated therewith, the slide being supported with respect to the die body and/or the retaining element of the flexible lip element;

wherein a gap height of the flow cross section between the respective oppositely situated lip elements can be modified by a linear motion of the slide in an X direction as the result of pivoting of the lever elements about an angle.

- 2. (Currently amended) The extrusion die according to Claim 1, wherein the flexible lip element has a tapered flexural region between <u>the[[an]]</u> exit region and <u>the[[a]]</u> die body, the plurality of jointly actuatable lever elements being situated between the exit region and the die body.
- 3. (Cancelled)

Page 2 of 10

Application Number 10/561,736 Response Date: January 23, 2008

Reply to Office Action of September 24, 2007

4. (Cancelled)

5. (Currently amended) The extrusion die according to Claim [[3]]1, wherein the slide can be moved back and forth in an X direction by means of an actuating element.

AHMRT

- 6. (Previously presented) The extrusion die according to Claim 5, wherein the actuating element is designed as a manually actuatable drive device, in particular a screw thread or spindle.
- 7. (Previously presented) The extrusion die according to Claim 5, wherein the actuating element is designed as a geared element, servomotor, electromechanical drive device, hydraulic cylinder, or the like.
- 8. (Currently amended) The extrusion die according to Claim [[3]]1, wherein the slide is mounted in a recess in the die body or the [a] retaining element thereof.
- 9. (Previously presented) The extrusion die according to Claim 8, wherein the slide in the recess is supported by a plurality of needle roller bearing elements.
- 10. (Currently amended) The extrusion die according to Claim [[3]]1, wherein the slide can be linearly moved, and under pushing or pulling loads is supported by a plurality of bearing elements.

(Cancelled) 11.

12. (Currently amended) The extrusion die according to Claim [[4]]1, wherein the[[a]] plurality of lever elements adjacently situated in parallel are pivotably mounted at one end in the flexible lip element, and at the other end are mounted

Page 3 of 10

Application Number 10/561,736 Response Date: January 23, 2008 Reply to Office Action of September 24, 2007

in the slide at a uniform distance from one another, the slide element being supported and mounted so as to be linearly movable in the X direction with respect to the die body or the [[a]] retaining element.

AHMRT

13. (Currently amended) The extrusion die according to Claim 1, wherein the other lip element is a second flexible lip element having[[has]] a plurality of actuators running over the entire width in order to adjust the second flexible lip element between an exit region of the second flexible lip element, a tapered region of the second flexible lip element, and a die body of the second flexible lip element over the width as a function of the location along the X direction, for setting a parallel, uniform gap between the flexible lip element and the second flexible lip element.